Engineered Products





DIE CASTING

voestalpine AM DISTRIBUTOR RINGS designed for pure performance

Over the years, our tailored distributor rings have proven their outstanding performance in all major industry segments like automotive, white goods and many more.

YOUR ADDED VALUE

Our additively manufactured (AM) distributor rings for high pressure die casting applications are produced from **premium materials by BÖHLER/Uddeholm**. The finished product includes heat treatment and tailored conformal cooling.

The ready-to-use AM distributor rings are mainly used in two-plate die casting molds and offer high temperature wear resistance, excellent ductility, good tempering resistance and a significant reduction in soldering. Improved cycle time, decreased downtime and less maintenance increase OEE for our customers, which leads directly to higher productivity.

Outstanding hot wear resistance Premium temper back resistance High ductility (safety against cracks) High soldering resistance High thermal conductivity	Main Properties	
High ductility (safety against cracks) High soldering resistance	Outstanding hot wear resistance	
High soldering resistance	Premium temper back resistance	
	High ductility (safety against cracks)	
High thermal conductivity	High soldering resistance	
	High thermal conductivity	



OUR MATERIALS

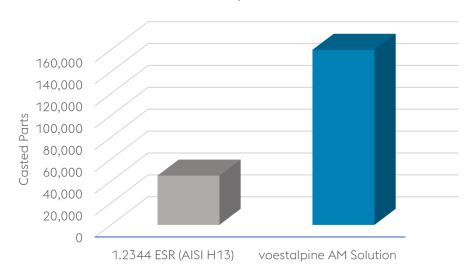
С	Si	Mn	Cr	Мо	V
0.50	0.20	0.25	4.50	3.00	0.60

С	Si	Mn	Ni	Мо	Со	Ti
≤0.03	≤0.10	≤0.15	18.00	4.90	9.30	1.10

INDUSTRIAL PERFORMANCE COMPARISON

- » Cycle time reduction
- » Increased lifetime
- » Reduced maintenance effort
- » Stable, high quality final casted part
- » Increased flexibility

Lifetime Improvement



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