# colofer® ROBUST 25

## Convincing advantages

- » Good forming properties
- » High level of scratch resistance
- » High UV resistance (RUV 3)

# Typical applications

» Tinsmith applications



Premium quality with reduced carbon footprint



» Applicable on both sides » Adhesive film upon request

Properties	Testing standard/Inspection requirement	Typical values
Coating thickness	EN 13523-1	25 μm
Color	EN 13523-3	upon agreement
Gloss (60°)	EN 13523-2	20
Adhesion after cupping	EN 13523-6	6 mm Gt0B
Adhesion after bending	EN 13523-7	≤ 1 T peel adhesion
Crack formation after bending	EN 13523-7	≤ 3 T free of cracks
Scratch resistance	based on EN 13523-12	≥ 30 N
Temperature resistance (during use)	-	+80 °C ¹)
Resistance to humidity » Continuous humidity test	EN 13523-25	Test duration: 750 h No formation of blisters on surface
Corrosion resistance » Salt spray test	EN 13523-8	Test duration: 360 h Average creepage (scratch to Zn): 2 mm max., no formation of blisters on surface
Corrosivity category	DIN 55634: 2018	C3 (on Z275 or ZM120)
RC category	EN 10169	RC3 on Z275 or ZM120
CPI category	EN 10169	CPI 4
UV resistance category <sup>2)</sup>	EN 10169	RUV 3 / RUV 4*
Surface appearance	-	structured
Fire classification	EN 13501-1	A1

All testing standards are the most recent version as long as a year is not indicated.

- \* only applies to selected standard colors
- 1) No delamination of coating on even surfaces throughout guarantee period for coating adhesion. Color shades will change as a result of long-term stress at high temperature.
- 2) UV resistance category depends heavily on color. The respective RUV class is achievable only for colors noted in table "Overview of color shades" in the Technical Terms of Delivery for colofer®. Additional colors upon request.





Guarantee services for wall applications 1)	Z275	RC2 ZM120	Z200	Z275	ксз ZM120	Z200	
Corrosion (rust)	20	18	12	15	15	10	
Coating adhesion	8	8	8	5	5	5	
Visual appearance	RU	RUV 4 * acc. to EN 10169			RUV 4 * acc. to EN 10169		
Guarantee services for roof applications 1)	Z275	RC2 ZM120	Z200	<b>Z</b> 275	RC3 ZM120	Z200	
Corrosion (rust)	18	15	10	12	12	8	
Coating adhesion	6	6	6	5	5	5	
Visual appearance	RUV 4 * acc. to EN 10169			RUV 4 * acc. to EN 10169			
Guarantee services for drainage applications 1)	Z275	RC2 ZM120	Z200	Z275	RC3 ZM120	Z200	
Corrosion (rust)	15	15	8	10	10	5	
Coating adhesion	6	6	6	5	5	5	
Visual appearance	RUV 4 * acc. to EN 10169			RUV 4 * acc. to EN 10169			
Guarantee periods depending on altitude	up to 900 m	901 – 1,300 m	1.301 –	1,700 m	1,701 – 2,100 m	above 2,100 m	
Guarantee	100%	90%*	70	%*	50%*	<b>*</b>	

<sup>1)</sup> This guarantee between voestalpine and its direct customer shall be governed by and construed in accordance with Austrian law (with the exclusions of its conflict-of-law provisions and the UN Convention on Contracts for the International Sale of Goods of 11 April 1980 - CISG) and only valid in connection with the respective regulations of most recent version of the colofer® guarantee provisions applying at the time of the order confirmation by voestalpine.



Premium quality with reduced carbon footprint



greentec steel

## Organic-coated steel strip – greentec steel Edition

Max. carbon footprint 2.23 kg  $\rm CO_2e$  per kg of steel  $^{1)}$ 

All products, dimensions and steel grades listed in each voestalpine supply range are available as greentec steel Edition.

All values reflect the current status of our experience and knowledge. Slight deviations may occur as a result of specific color and sheet thickness. Paper printouts cannot be updated on a regular basis. For this reason, please refer to the most recent version of the online data sheets found on our home page (www.voestalpine.com/colofer).

Upon request Only with special guarantee X Not available \* only applies to selected standard colors

The information and product properties contained in this printed material are non-binding and serve the sole purpose of technical orientation. They do not replace individual advisory services provided by our sales and customer service teams. The product information and characteristics set forth herein shall not be considered as guaranteed properties unless explicitly stipulated in a separate contractual agreement. Technical changes are reserved. Errors and misprints are excepted. No part of this publication may be reprinted without explicit written permission by voestalpine Stahl GmbH.

To find out more about colofer®, please visit us at www.voestalpine.com/colofer

Guarantee periods rounded to whole years.

#### voestalpine Steel Division

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<sup>&</sup>lt;sup>1)</sup> per EN 15804+A2 (EPD methodology) cradle to gate